

2	BATTERY-GRID MAKING	16	RAILWAY-CHAIR MAKING
2.1	BIAS (I.E., HELICALLY) CUTTING OF TUBULAR STOCK	17.1	FOIL OR OTHER THIN SHEET-METAL MAKING OR TREATING
2.11	.Including orbital cutter	17.2	.Method
2.12	..Within stock support	17.3	..Clad or other composite foil or thin metal making
2.13	..With orbiting strip accumulator	17.4	..With assembling or disassembling of a pack
2.14	.Including means to inflate stock	17.5	...Using transitory solid cover material
2.15	.With means to feed stock along support or mandrel	17.6	...Including bond prevention treatment
2.16	..Single means produces compound motion	17.7	...Disassembling of a pack
2.17	...Endless belt drive means	17.8	..By shaving or longitudinal cutting
2.18	..Axially	17.9	..Using transitory material
2.19	..Rotatably	18.1	.Means for opening or separating a pack
2.2	.With means to rotate and store stock supply	20	SPECTACLE-FRAME MAKING
2.21	..Axis of rotation parallel to support or mandrel	20.1	SPIRAL CUTTING OF FLAT STOCK
2.22	.With means for arcuate shift of mandrel	21	STEREOTYPE-PLATE FINISHING
2.23	.Including means to handle produced strip or web	21.1	MEANS FOR FORMING CLENCH-TONGUE (E.G., FOR TIEBAND)
2.24	..With common adjustment for cutter	22	TIRE UPSETTING, WITH CUTTING, PUNCHING, ETC.
2.25	.Method	23.1	TOOTHED-CYLINDER MAKING APPARATUS (E.G., TEXTURE WORKING CYLINDER)
3	BUCKLE MAKING	23.51	IMPELLER MAKING APPARATUS
4	BUTTON-FASTENER MAKING	24	TYPE FINISHING AND GROOVING
4.51	SHREDDING METAL OR METAL WOOL ARTICLE MAKING	24.5	VENETIAN BLIND ASSEMBLING
4.52	.Metal wool making	25	UMBRELLA-FRAME MAKING
4.53	..Shaving or longitudinal cutting	25.01	BARRIER LAYER OR SEMICONDUCTOR DEVICE MAKING
4.54	...Soap-pad making	25.02	.Barrier layer device making
4.55	.Metal wool bundling	25.03	..Electrolytic device making (e.g., capacitor)
4.56	..Soap-pad making	25.35	PIEZOELECTRIC DEVICE MAKING
4.6	CORD HEDDLE MAKING	25.41	ELECTRIC CONDENSER MAKING
5	COTTER-PIN MAKING	25.42	.Solid dielectric type
6.01	CRANKSHAFT MAKING APPARATUS	76.1	FILING
6.1	EXPANDED METAL MAKING	76.2	.Of key article
6.2	.By use of reciprocating perforator	76.3	.Continuous band type
7	EYEBOLT OR HOOK MAKING	76.4	.Reciprocating type
7.1	FENCE BARB MAKING	77	.File-blank stripper
7.2	.By use of reciprocating cutter or die	81.01	SCALE REMOVER OR PREVENTOR
7.3	.By use of rotary cutter or die	81.02	.For hollow workpiece
8	FINGER-RING FORMING OR SIZING	81.021	..Interior surface
9	FISHHOOK MAKING	81.03	.Rolling deformation or deflection
10	GEM AND JEWEL SETTING	81.04	..For wire or rod
11	HINGE MAKING OR ASSEMBLING	81.05	.With rotary head
12	LACING-STUD MAKING	81.06	.Fluid impingement
13	PAPER-FASTENER MAKING		
14	PLOW OR CULTIVATOR IRON MAKING		
15	PUDDLERS` BALLS MAKING		

81.07	..With heater	603.03Making disc drive
81.08	..Liquid jet	603.04Mounting preformed head/core onto other structure
81.09	..Airblast	603.05Mounting multitrack head
81.1	.Chainer	603.06With bonding
81.11	.Scraper or scalper	603.07Fabricating head structure or component thereof
81.12	.Brush type	603.08Treating to affect magnetic properties
81.13	.Mechanically powered operator	603.09Including measuring or testing
81.14	..Tack or needle type	603.1Using reference point/surface to facilitate measuring
81.15	..Hammer	603.11With dual gap materials
81.16	..Blade or chisel	603.12With significant slider/housing shaping or treating
81.17	.Hand tool	603.13Depositing magnetic layer or coating
89.5	BURNING IN, WEARING IN, OR OIL BURNISHING	603.14Plural magnetic deposition layers
90.01	BURNISHING	603.15With etching or machining of magnetic material
90.1	.Of water laid fibrous article (e.g., paper)	603.16Machining magnetic material (e.g., grinding, etching, polishing)
90.2	..Heated burnishing member	603.17Employing workholding means
90.3	...Burnishing tool reciprocates across work surface	603.18By etching
90.5	.Continuous feed	603.19Multitrack heads having integral holding means
90.6	.Of gear article	603.2With bond/laminating preformed parts, at least two magnetic
90.7	.By shot peening or blasting	603.21Using glass bonding material
91	UPHOLSTERED ARTICLE MAKING	603.22With work positioning means
91.1	.Method	603.23Providing winding
91.2	.Tufting	603.24Multilayered winding
91.3	..With means to clench fastener	603.25By coating
91.4	..With means to insert guide pin or fastener	603.26Preformed winding
91.5	.Cover stretching	603.27Specified diverse magnetic materials
91.6	.Edge-roll forming	604	...Data storage inductor or core
91.7	.Form or holder	605	...By winding or coiling
91.8	..With follower	606	...By assembling coil and core
592	METHOD OF MECHANICAL MANUFACTURE	607	...Including permanent magnet or core
592.1	.Electrical device making	608From comminuted material
593	..Including measuring or testing of device or component part	609Laminated
594	..Acoustic transducer	609.1	...Acoustic transducer
595	..Indicating transducer	610.1	..Resistor making
596	..Dynamoelectric machine	611	...Heater type
597	...Commutator or slip ring assembly	612	...Thermally variable
598	...Rotor		
599	..Superconductor		
600	..Antenna or wave energy "plumbing" making		
601	...With other electrical component		
602.1	..Electromagnet, transformer or inductor		
603.01	...Magnetic recording reproducing transducer (e.g., tape head, core, etc.)		
603.02Including disassembly step		

613	...With envelope or housing	845With shaping or forcing terminal into base aperture
614Filling with powdered insulation	846Manufacturing circuit on or in base
615With direct compression of powdered insulation	847With selective destruction of conductive paths
616Powdering the insulation	848With molding of insulated base
617By oxidation	849Simultaneous circuit manufacturing
618With winding	850By using wire as conductive path
619Applying terminal	851With sintering of base
620	...Coating resistive material on a base	852By forming conductive walled aperture in base
621	...Applying terminal	853With deforming of conductive path
621.1	...Strain gauge making	854	...Assembling electrical component directly to terminal or elongated conductor
622	..Switch making	855With encapsulating
623	..Fuse making	856By molding of insulating material
623.1	..Electric battery cell making	857	...Assembling terminal to elongated conductor
623.2	...Including sealing	858With molding of electrically insulating material
623.3	...Including laminating of indefinite length material	859By shrinking of cover
623.4	...Including adhesively bonding	860By metal fusion bonding
623.5	...Including coating or impregnating	861By deforming
825	...Conductor or circuit manufacturing	862Of ferrule about conductor and terminal
826	...Brush	863Of terminal
827	...Beam lead frame or beam lead device	864With forming eyelet from elongated conductor
828	...Co-axial cable	865With penetrating portion
829	...On flat or curved insulated base, e.g., printed circuit, etc.	866Through insulation
830Assembling bases	867With insulation removal
831Assembling formed circuit to base	868	...Assembling elongated conductors, e.g., splicing, etc.
832Assembling to base an electrical component, e.g., capacitor, etc.	869With end-to-end orienting
833By utilizing optical sighting device	870Including fluid evacuating or pressurizing
834With component orienting	871Including deforming of joining bridge
835And shaping, e.g., cutting or bending, etc.	872With overlapping orienting
836Different components	873Including oppositely facing end orienting
837By inserting component lead or terminal into base aperture	874	...Contact or terminal manufacturing
838With deforming of lead or terminal	875By powder metallurgy
839Including metal fusion	876By assembling plural parts
840By metal fusion	877With bonding
841With encapsulating, e.g., potting, etc.	878Of fused material
842Assembling terminal to base		
843By metal fusion bonding		
844By deforming or shaping		

879Metal	888.072	...Including casting or molding
880By impregnating a porous mass	888.073	...Including rolling or die forming, e.g., drawing, punching
881By elastic joining	888.074	...Including coating or plating
882With deforming	888.075	...Including grinding or honing
883With molding of insulation	888.076	...Including machining or angular cutting
884Forming array of contacts or terminals	888.08	..Crankshaft making
885With coating	888.09	..Connecting rod making
886	..Electret making	888.091	...Including metallurgical bonding
887	..Insulator making	888.092	...Including metal forging or die shaping
888	..Prime mover or fluid pump making	888.1	..Camshaft making
888.01	..I.C. (internal combustion) engine making	888.2	..Push rod or rocker arm making
888.011	...Repairing, converting, servicing or salvaging	888.3	..Seal or packing making
888.012	...Rotary or radial engine making	888.4	..Poppet or I.C. engine valve or valve seat making
888.02	..Fluid pump or compressor making	888.41	...Valve guide making
888.021	...Repairing, converting, servicing or salvaging	888.42	...Repairing, converting, servicing or salvaging
888.022	...Scroll or peristaltic type	888.43	...Valve tappet making
888.023	...Screw or gear type, e.g., Moineau type	888.44	...Valve seat making
888.024	...Centrifugal type	888.45	...Composite or hollow valve stem or head making
888.025	...Vane type or other rotary, e.g., fan	888.451Including forging
888.03	..Valve lifter making	888.452Including extruding
888.04	..Piston making	888.453Including casting
888.041	...Repairing, converting, servicing or salvaging	888.46	...With assembly or composite article making
888.042	...Multi-element piston making	889	..Impeller making
888.043Utilizing a high energy beam, e.g., laser, electron beam	889.1	..Repairing or disassembling
888.044	...With assembly or composite article making	889.2	..Turbomachine making
888.045With thermal barrier or heat flow provision	889.21	...Assembling individual fluid flow interacting members, e.g., blades, vanes, buckets, on rotary support member
888.046With fiber reinforced structure	889.22	...Assembling fluid flow directing devices, e.g., stators, diaphragms, nozzles
888.047By composite casting or molding	889.23	...Shaping integrally bladed rotor
888.048By coating or cladding	889.3	..Axial blower or fan
888.049	...Ring groove forming or finishing	889.4	..Centrifugal blower or fan
888.05	...Gudgeon pin, wrist pin, piston pin, or boss therefor	889.5	..Fluid coupling device
888.051	...With other attaching provision for connecting rod	889.6	..Propeller making
888.06	..Cylinder, cylinder head or engine valve sleeve making	889.61	...Utilizing hollow tube blank
888.061	...With liner, coating, or sleeve	889.7	..Blade making
888.07	..Piston ring or piston packing making	889.71	...Composite blade
888.071	...Including forging or hammering	889.72	...Hollow blade
		889.721With cooling passage
		889.722Passage contains tubular insert
		890	..Catalytic device making

890.01	..Rocket or jet device making	890.124	..With assembly, disassembly or composite article making
890.02	..Burner, torch or metallurgical lance making	890.125	...Joining plural semi-circular components
890.03	..Heat exchanger or boiler making	890.126	...With material shaping or cutting
890.031	..Repairing, converting, servicing or salvaging	890.127Including molding or casting
890.032	..Heat pipe device making	890.128Including machining or drilling
890.033	..Solar energy device making	890.129Including metallurgical bonding
890.034	..Regenerator or recuperator making	890.13Including metal deforming
890.035	..Cooling apparatus making, e.g., air conditioner, refrigerator	890.131	...Including metallurgical bonding
890.036	..Tube inside tube	890.132	..Including metal shaping and diverse operation
890.037	..Tube wound about tube	890.14	..Gas and water specific plumbing component making
890.038	..Tube joined to flat sheet longitudinally, i.e., tube sheet	890.141	..Plumbing fixture making
890.039	..Sheet joined to sheet	890.142	..Nozzle making
890.04	...With inserted tubes	890.143	...Sprayer
890.041	...Utilizing bond inhibiting material	890.144	..Flexible conduit or fitting therefor
890.042With subsequent fluid expansion	890.145	..Flue connector device making
890.043	..Tube joint and tube plate structure	890.146	..Trap making
890.044	...Including conduit expansion or inflation	890.147	..Return connector device making
890.045	..Tube with heat transfer means	890.148	..T-shaped fitting making
890.046	...Finned tube	890.149	..Elbow or L-shaped fitting making
890.047Common fin traverses plurality of tubes	890.15	..Ferrule making or reforming
890.048Helically finned	891	..Agricultural device making
890.049Internally finned	891.1	..Traction apparatus, e.g., for tractor
890.05Made from unitary workpiece, i.e., no assembly	891.2	..Harvester guard
890.051	..Boiler making	892	..Pulley making
890.052	..Header or manifold making	892.1	..Assembly
890.053	..Tube making or reforming	892.11	...With shaping
890.054	..With metallurgical bonding	892.2	..Disc splitting to form pulley rim groove
890.06	..Accumulator making	892.3	..Groove forming in sheet metal pulley rim
890.07	..Condenser, evaporator or vaporizer making	893	..Gear making
890.08	..Muffler, manifold or exhaust pipe making	893.1	..Assembling of gear into force transmitting device
890.09	..Fluidic or fluid actuated device making	893.2	..Gear mounting
890.1	..Fluid pattern dispersing device making, e.g., ink jet	893.3	..Gear shaping
890.11	..Tapping device making	893.31	...Worm gear
890.12	..Valve or choke making	893.32	...Roll forming
890.121	..Repairing, converting, servicing or salvaging	893.33	...Punching or stamping
890.122	..Valve seat forming	893.34	...Die-press shaping
890.123	..Valve stem or tire valve making	893.35	...Gear tooth cutting
		893.36	...Gear blank making
		893.37	...With specific gear material
		894	..Wheel making

- 894.01 ..Railway or trolley wheel making
- 894.011 ...Multiple part or composite
- 894.012With axle or hub
- 894.1 ..Steering wheel
- 894.2 ..Material winding, e.g., reel, spool
- 894.3 ..Land wheel
- 894.31 ...Assembling tire to wheel body
- 894.32 ...Disc type wheel
- 894.321Assembling wheel disc to rim and hub
- 894.322Assembling wheel disc to rim
- 894.323With disc shaping
- 894.324Integral rim and disc making
- 894.325Disc shaping
- 894.33 ...Tensioned spoke type wheel making
- 894.331Tensioning all spokes simultaneously
- 894.332Tensioning spokes in series
- 894.333Tensioning spokes individually
- 894.34 ...Compression, e.g., nontension, spoke type wheel making
- 894.341Joining spokes to rim and hub
- 894.342Joining spokes to rim
- 894.343Joining spokes to hub
- 894.344Making plural spokes from a single blank
- 894.345Individual spoke making
- 894.35 ...Rim making
- 894.351With assembling
- 894.352Demountable rim making
- 894.353Die-press shaping
- 894.354Roller forming
- 894.36 ...Hub making
- 894.361With assembling
- 894.362Hub shaping
- 894.37 ...Tire making
- 894.38 ...Wheel trim making, e.g., wheel cover, hubcap
- 894.381With means for retaining trim member on wheel
- 895 ..Roller making
- 895.1 ..Repairing or servicing
- 895.2 ..Assembling preformed components
- 895.21 ...Work contacting surface element assembled to core
- 895.211Work contacting surface wound about core
- 895.212With prestressing of component by heat differential, e.g., shrink, fit
- 895.213Work contacting surface having annular axial sections
- 895.22 ...Work contacting surface element assembled to end support members
- 895.23 ...Includes securing removable cover on roller
- 895.3 ..Fabricating and shaping roller work contacting surface element
- 895.31 ...Toothed roller
- 895.32 ...With coating or casting about a core
- 895.33 ..One-piece roller making
- 896.1 ..Dental appliance making
- 896.11 ..Orthodontic device making
- 896.2 ..Sound device making
- 896.21 ..Hearing aid component making
- 896.22 ..Musical instrument or tuning fork making
- 896.23 ..Including diaphragm or support therefor
- 896.24 ..Phonograph component making
- 896.3 ..Watch or clock making
- 896.31 ..Having arbor, pinion, or balance
- 896.32 ..Having indicia, face, or dial
- 896.33 ..Having case, cover, or back
- 896.34 ..Having crown, stem, or pendent
- 896.4 ..Jewelry or locket making
- 896.41 ..Human adornment device making
- 896.411 ...Bracelet making
- 896.412 ...Finger ring making
- 896.42 ..Latch, clasp, or fastener component making
- 896.43 ..Ornamental stock making
- 896.5 ..Knob or knob shank making
- 896.6 ..Multiperforated metal article making
- 896.61 ..Coil wound wall screen
- 896.62 ..Filter
- 896.7 ..Turnbuckle making
- 896.8 ..Spring-head clip making
- 896.9 ..Spring making
- 896.91 ..For vehicle or clutch
- 896.92 ..For human comfort
- 896.93 ..Resilient shock or vibration absorber utility
- 897 ..Structural member making
- 897.1 ..Restoring existing member, e.g., reinforcing, repairing
- 897.15 ..Grille making
- 897.2 ..Vehicular structural member making

897.3	..Static structure, e.g., a building component	898.068Roller making
897.31	...Openwork, e.g., a truss, joist, frame, lattice-type or box beam	898.069Ball making
897.312Frame component	898.07	..Mounting
897.32	...Panel	898.08	..Demounting
897.33	...Columnar member	898.09	..Pre-usage process, e.g., preloading, aligning
897.34	...Metal reinforcement member for nonmetallic, e.g., concrete, structural element	898.1	..Lubricating
897.35	...Beam or girder	898.11	..Sealing
898	..Process for making bearing or component thereof	898.12	..Coating or casting
898.01	..Repairing	898.13	..Bearing surface treatment
898.02	..Fluid bearing	898.14	..Specific metallic composition
898.03	..Linear bearing	898.15	..Nonmetallic bearing element
898.04	..Rotary bearing	899	..Ball making
898.041	...Thrust bearing	899.1	..Hollow ball
898.042	...Plain bearing	401.1	..Converting
898.043Self-adjusting or self-aligning, including ball and socket type, bearing and component making	402.01	..Repairing
898.044Deforming socket to secure ball	402.02	..Seal or element thereof
898.045Die-press shaping	402.03	..With disassembling
898.046Having liner	402.04	...Including reconditioning of part
898.047Having liner	402.05By shaping
898.048Socket making	402.06Removing material
898.049By molding or casting	402.07And by a metallurgical operation, e.g., welding, diffusion bonding, casting
898.05Nonmetallic socket	402.08	...Replacing of defective part
898.051By assembling	402.09	..By attaching repair preform, e.g., remaking, restoring, or patching
898.052Ball making	402.11	...And removing damaged material
898.053With metallurgical bonding	402.12	...Mechanically attaching preform with separate fastener
898.054Sleeve or bushing making	402.13	...Metallurgically attaching preform
898.055Nonmetallic	402.14	...Mechanically attaching preform by separate fastener
898.056Strip or blank material shaping	402.15Screw threaded fastener
898.057Die-press shaping	402.16	...Metallurgically attaching preform
898.058Having inner lining layer	402.17	...Screw threaded preform
898.059Having liner	402.18	..By applying fluent material, e.g., coating, casting
898.06	...Anti-friction bearing or component thereof	402.19	..By shaping, e.g., bending, extruding, turning, etc.
898.061Assembling of race, cage, and rolling anti-friction members	402.21	...Including heating
898.062Assembling of race and rolling anti-friction members	403.1	..Scrap recovering or utilizing
898.063With race making	403.2	..Metalworking to consolidate scrap
898.064Assembling of cage and rolling anti-friction members	403.3	..Separating one material from another
898.065With cage making	403.4	...By burning or heating
898.066Race making	404	..During simulated operation or operating conditions
898.067Cage making	405	..Temperature

406	.Center locating and shaping	426.1	.Disassembling
407.01	.With testing or indicating	426.2	..With other than ancillary treating or assembling
407.02	..Torquing threaded assemblage or determining torque herein	426.3	..With conveying of work or disassembled work part
407.03	...Determining relative number of threaded member rotations	426.4	..By altering or destroying work part or connector
407.04	..Using optical instrument (excludes mere human eyeballing)	426.5	..By applying force
407.05	..Quantitative measuring or gauging	426.6	...To elastically deform work part or connector
407.06	...By radioactive tracing	428	.Assembling or joining
407.07	...By vibratory or oscillatory movement	429	..Progressively advancing of work assembly station or assembled portion of work
407.08	...Pressure, force, or weight determining	430	...Advancing work to successive stations (i.e., assembly line)
407.09	..With aligning, guiding, or instruction	431	...Advancing station
407.1	...Assisting assembly or disassembly	432	..Punching, piercing or reaming part by surface of second part
408	.Of a slide fastener	432.1	...With shaping
409	..Of slider	432.2Of first part
410	..Of interlocking element	433	..By stringing
411	.Obtaining plural composite product pieces from preassembled workpieces	434	..Retaining clearance for motion between assembled parts
412	.Obtaining plural product pieces from unitary workpiece	435	...Between tube-forming helical coils
413	..Breaking through weakened portion	436	...Through resilient media
414	..Dividing through modified portion	437	...By deforming interlock
415	..Dividing on common outline	438By folding part into plural ears
416	..Coacting pieces	439By wrapping around
417	..Dividing sequentially from leading end, e.g., by cutting or breaking	440Of link closure
418	.Providing transitory integral holding or handling portion	441.1Of sphere, i.e., ball, in socket
419.1	.Shaping fiber or fibered material	441.2Ball point pen making
419.2	.Magnetically shaping	442Allowing assembled sphere to move in single plane only
421.1	.Shaping by direct application of fluent pressure	443Of flange into tubular socket
421.2	..Explosively shaping	444Outwardly deforming internally fitted rod
422	.Shaping container end to encapsulate material	445	..Sizing mating parts during final positional association
423	.Utilizing transitory attached element or associated separate material	446	..With prestressing of part
424	..Temporary protective coating, impregnation, or cast layer	447	...By temperature differential (e.g., shrink fit)
425	.Shaping mating parts for reassembly in different positions	448	...Of skin on frame member
		449By flexing
		450	...Elastic joining of parts
		451Confining elastic part in socket
		452	...Prestressing rod, filament or strand
		453	...By snap fit

454	..Of flexible wall, expansible chamber devices (e.g., bellows)	518Joined to overlapping ends of plural rods
455.1	..Spaced wall tube or receptacle	519After thinning
456	..Of separate helix (e.g., screw thread)	520By axially applying force
457	..Ribbing	521	...Surface interlocking
458	..With coating before or during assembling	522.1	...Radially expanding part in cavity, aperture, or hollow body
459	...To roughen surface	523Radially expanding internal tube
460	..Subsequently coating	524Peripheral edge joining of abutting plates
461	..With spreading of cable strands	524.1Riveting
462	..Joining plate edge perpendicularly to frame	525	..By driven force fit
463	..Peripheral joining of opposed mirror image parts to form a hollow body	525.01	..By applying separate fastener
464	..Associating parts by use of aligning means (e.g., use of a drift pin or a "fixture")	525.02	...Multipart cooperating fastener (e.g., bolt and nut)
465	...Registering mating opposed tool parts (e.g., registering a punch and a cooperating die)	525.03Nonthreaded
466	...By multiple cooperating aligning means	525.04At least one part is nonmetallic
467	...Sequentially associating parts on stationary aligning means	525.05	...Fastener deformed after application
468	...By manipulating aligning means	525.06Riveting
469	..Assembling a subassembly, then assembling with a second subassembly	525.07At least one part nonmetallic
469.5	..Metal deforming with nonmetallic bonding	525.08	...Nonresilient fastener
505	..Joining by deforming	525.09At least one part nonmetallic
506	...Securing cup or tube between axially extending concentric annuli	525.11	...Threaded fastener
507By expanding inner annulus	525.12At least one part nonmetallic
508By constricting outer annulus	525.13	...With supplemental joining
509	...Overedge assembling of seated part	525.14Metal fusion joining
510By necking in cup or tube wall	525.15At least one part nonmetallic
511At cup or tube end	526.2	..With separating, localizing, or eliminating of as-cast defects from a metal casting (e.g., anti-pipe)
512By flaring inserted cup or tube end	526.3	..Compressing ingot while still partially molten
513By bending over projecting prongs	526.4	..Removing defects
514	...Of parallel side-by-side elongated members	526.5	...From center of ingot to leave hollow blank
515	...Inward deformation of aperture or hollow body wall	526.6	...After deforming
516Hollow body is axially joined cup or tube	527.1	..Combined manufacture including applying or shaping of fluent material
517Joined to rod	527.2	..Coating
		527.3	...And casting
		527.4	...Subsequent to metal working
		527.5	..Metal casting
		527.6	...Followed by cutting or removing material
		527.7	...Combined with rolling
		530	..Filling of opening
		557	..Shaping one-piece blank by removing material

558	..Successive distinct removal operations	564.4Comprising means to strip insulation from wire
559	.Work holding	564.5	...And means to stake electric wire to commutator or armature in assembling of electric motor or generator
560	CONVERTIBLE METAL WORKING MACHINE		
560.1	.Vise type		
33 R	PLURAL DIVERSE MANUFACTURING APPARATUS INCLUDING MEANS FOR METAL SHAPING OR ASSEMBLING	564.6	...And means to sever work from supply
33.2	.Slide fastener or slide fastener element	564.7	...And means to machine product
33.5	.Binding or covering and cutting	564.8To sever product to length
33.52	..Cutting covering material only	565	.Common reciprocating support for spaced tools
	.Type of machine	566	.Including composite tool
26 R	..Drill press	566.1	..Including severing means
26 A	...Drilling and other	566.2	...To sever electric terminal from supply strip
26 B	...Portable		
27 R	..Lathe	566.3	...To trim electric component
28	...Grinding attachment	566.4Means comprising hand-manipulatable implement
29	...Pulley or wheel		
27 A	...Convertible	35.5	.With turret mechanism
27 B	...Commutator	36	..Multiple turret
27 C	...Lathe and tool	39	..Tool turret
30	..Planer	40	...Rotary tool holder
34 R	.Forging and bending, cutting or punching	41	...Sliding tool holder
34 A	..Fastener (zipper)	42	...Fluid operated
34 B	..Riveting		...Cam operated
34 C	..Ball making	43Longitudinal turret axis
34 D	..Wire working	44Transverse turret axis
561	.With means to feed work during tool contact	45	...Lever operated
562	..Including nonrotary flying tool	46	...Rack-and-pinion operated
563	.With means to feed work intermittently from one tool station to another	47	...Screw operated
		48.5 R	..Including rotating and/or locking means
37 R	..Stock turret	49	...Frictional and positive
37 A	...Swiss type	48.5 A	...Lock means for tool or work turrets
38 R	..Blank turret	50	.Multiple-tool holder
38 A	...Rotary work - vertical axis	51	..Laterally movable stock holder
38 B	...Rotary work - horizontal axis	52	..Axial tool and transversely movable slide rest
38 C	...Stationary work		
38 D	...Belt drive	53	...Rotary tool spindle
38 E	...Crankshaft	54	..Longitudinally and transversely movable
38 F	...Collapsible tube		
38.9	..Endless belt	55	...Rotary tool spindle
564	.Separate tool stations for selective or successive operation on work	56	..Oscillating tool
564.1	..Including assembling or disassembling station	56.5	.Including machining means
564.2	...And means to machine work part to fit cooperating work part	56.6	..And work-holder for assembly
564.3	...And means to sever work prior to disassembling	57	.Attachment
		64	.Speed controller
		65	.Carriage stop mechanism
		33 A	.Flash remover
		33 B	.Welding strip ends
		33 C	.Casting and working
		33 D	.Tube making

33 E	.Covering	720	.With signal, scale, illuminator, or optical viewer
33 F	.Wire working	721	..For work-holder for assembly or disassembly
33 G	.Radiator making	722	.Including means to provide a controlled environment
33 H	.Printing plate	723	.Nuclear device
33 J	.Turret	724	.Roller or ball bearing
33 K	.Assembly	725	..Including deforming means
33 L	.Armature	726	.Heat exchanger
33 M	.Electrical connector or terminal	726.5	..Including means to manipulate heat exchanger tube bundle
33 N	.Tire valve or spark plug	727	..Including deforming means
33 P	.Multiple station with conveyor	728	.Means to place sheath on running-length core
33 Q	.Multiple stations working strip material	729	.Means to assemble electrical device
33 S	.Continuous strip	730	..Storage cell or battery
33 T	.Work on tubes	731	...Including deforming means
650	PLURAL DIVERSE MANUFACTURING APPARATUS	732	..Motor or generator
700	MEANS TO ASSEMBLE OR DISASSEMBLE	733	...Means to assemble commutator
701	.With means to regulate operation by use of templet, tape, card or other replaceable information supply	734	...Means to position insulation
702	..With comparator	735	...Means to stake wire to commutator or armature
703	...Computer input	736	...Including deforming means
704	..Web or strand-carried information supply	737	..Magnetic memory device
705	.With means to test work or product	738	..Laminated device
706	.With randomly actuated stopping or disabling means	739	..Means to fasten electrical component to wiring board, base, or substrate
707	..Responsive to condition of work or product	740	...Chip component
708	..Responsive to operative (e.g., safety device, etc.)	741	...Multilead component
709	.With control means energized in response to activator stimulated by condition sensor	742	..Multiple station assembly apparatus
710	..Including means to divert defective work part	743	..Means to apply vacuum directly to position or hold work part
711	..Multiple station assembly or disassembly apparatus	744	..Means to apply magnetic force directly to position or hold work part
712	...Including position sensor	745	..Conductor
713	..Responsive to timer	746	...Electrode
714	..Responsive to work or work-related machine element	747	...Terminal or connector
715	...With means to fasten by deformation	748Assembled to wire-type conductor
716Self-piercing work part	749Means to simultaneously assemble multiple, independent conductors to terminal
717	...With means to fasten by elastic joining	750Means comprising hand-manipulatable implement
718	...With means to fasten by frictional fitting	751Fastening by deformation
719	...Including means to apply magnetic force directly to position or hold work	752Fastening by elastic joining
		753Means to fasten by deformation

754Means to fasten by elastic joining	790	...By friction fit
755	...Multiple, independent conductors	791	.Multiple station assembly or disassembly apparatus
756	...Switch or fuse	792	..Including turret-type conveyer
757	..Means to simultaneously fasten three or more parts	793	..Including converging conveyers
758	..Means comprising hand-manipulatable implement	794	...And primary central conveyer
759	..Means to align and advance work part	795	..Means to fasten work parts together
760	..With work-holder for assembly	796	...By deforming
761	..Means to fasten by deforming	797	...By elastic joining
762	..Means to disassemble electrical device	798	.Means to drive self-piercing work part
763	..Storage cell or battery	799	.Including assembly pallet
764	..Means comprising hand-manipulatable implement	800	.Including provision to utilize thermal expansion of work
765	..Means to place traveler on ring or ring on bobbin of a textile machine	801	.Means to assemble or disassemble container and fluid component
766	..Slide fastener	802	.Vehicle wheel
767	..Means to assemble stop onto stringer	803	..Railway wheel
768	..Means to assemble slider onto stringer	804	.Tumbler lock
769	..Means to assemble teeth onto stringer	805	.Toy doll
770	..Disassembly means	806	.Film or tape cartridge
771	..Means to interrelatedly feed plural work parts from plural sources without manual intervention	807	.Crystal to watch or clock
772	..Box or pallet assembly means	808	.Means to insert or extract pen point
773	..Means to assemble container	809	.With magazine supply
774	...Handle to container	810	..And magnetic work-holder or positioner
775	...Label to container	811.2	..Assembling means comprising hand-manipulatable implement
776	...Pressurized dispensing container	812	...One work part comprising living tissue
777	...Hypodermic syringe	812.5	...Comprising driver for snap-off-mandrel fastener; e.g., Pop (TM) riveter
778	...Including fluid component	813	...One work part comprising nut or screw
779	..Running-length work	814	...One work part comprising paper clip
780	...Means including orbiting running-length work supply	815	...Means to assemble tire stud into tire tread
781	...Pipe section	816	...Means to fasten by deforming
782	...Assembled to article	817Fastening sinker to fishing line
783	..Multiple station assembly apparatus	818	..Means to fasten by deforming
784	..Including assembly pallet	819	.Running-length work
785	..Including turret-type conveyer	820	..Assembled on core
786	..Including converging conveyers	821	.Including means to vibrate work
787	..And means to fasten work parts together	822	.Including work conveyer
788	...By deforming	823	..Including transporting track
789	...By elastic joining	824	...And work carrying vehicle
		213.1	.Valve applying or removing
		214	..Engine valve unit puller or applier

- 215 ..Engine valve spring compressor (only)
- 216 ...Plural spring engagement
- 217 ...Screw operated
- 218Parallel or tong type, side entrance
- 219 ...Lever operated
- 220Single jaw or valve engagement
- 221Plier type
- 221.5 ..To or from wheel rim of resilient tire or tube
- 221.6 ..Removal tool
- 222 ..Piston ring inserter or remover
- 223 ..Plier-type operation
- 224 ...With ring encirclement
- 225 ..Spring applier or remover
- 226 ..Transmission spring
- 227 ..Helical spring
- 228 ..Flat spiral spring (e.g., watch or clock type)
- 229 ..Circular spring
- 230 ..Leaf spring
- 231 ..Means to stake watch or clock
- 232 ..Plier type
- 233 ..Brake lining to brake shoe
- 234 ..Tube and coextensive core
- 235 ..To apply or remove a resilient article (e.g., tube, sleeve, etc.)
- 235.5 ..Nipple to nursing bottle
- 236 ..Well protector to sucker rod
- 237 ..Coupling to conduit
- 237.5 ..Loose-leaf sheet binder
- 238 ..Compressing parts together face to face
- 239 ..Spreading parts apart or separating them from face to face engagement
- 240 ..By rotation of work part
- 240.5 ..Means to insert or remove helix
- 241 ..Means to string
- 242 ..Tool handle and tool
- 243 ..Tool chuck and tool
- 243.5 ..Overedge assembling means
- 243.51 ..Belt-hook attacher
- 243.517 ..Annular work
- 243.518 ...With radially acting tool inside annular work
- 243.519 ...With second workpiece inside annular work one workpiece moved to shape the other
- 243.521Comprising driver for snap-off-mandrel fastener; e.g., Pop (TM) riveter
- 243.522Including near side fastener shaping tool
- 243.523Pneumatic- or fluid-actuated tool
- 243.524Liquid
- 243.525And gas
- 243.526Having rotary drive mechanism
- 243.527Having allochiral actuating handles
- 243.528Having repositionable annulus engaging tool
- 243.529Including near side fastener shaping tool
- 243.53 ..Riveter
- 243.54 ...Single header
- 243.55Pipe joiner
- 243.56 ..Clip applier
- 243.57 ..Binding or covering
- 243.58 ...Edge binding
- 244 ..Puller or pusher means, contained force multiplying operator
- 245 ..Hubcap and hub
- 246 ..Battery post and terminal
- 247 ..Cotter pin and cooperating member
- 248 ...Plier type means
- 249 ..Valve stem pin or key and another member
- 250 ..Machine key and another member
- 251 ..Arbor-type press means
- 252 ..Having fluid operator
- 253 ..Having wedge operator
- 254 ..Having percussion or explosive operator
- 255 ...Tube, sleeve, or ferrule inserting or removing
- 256 ..Having screw operator
- 257 ...C-frame
- 258 ...Central screw, work-engagers around screw
- 259Work-engager arms along or parallel to screw
- 260With arm connecting engaging means
- 261Pivotal arms
- 262Pivotal grippers on screw
- 263Tubular or tube segment forms work-engager
- 264Screw threaded work-engager
- 265Movable grippers on screw
- 266Plate or bar forms work-engager

267 ..Having lever operator
 268 ...Plier type means
 269 .Means comprising piston ring
 group contractor or holder
 270 .Means comprising hand
 manipulatable tool
 271 ..Aligner or center
 272 ...Tube with tube
 273 ...Auto wheel with auto chassis
 274 ...Clutch plates
 275 ..Means comprising impact
 receiving tool
 276 ...C-frame
 277 ...Thread protector (e.g., wheel
 axle type)
 278 ..Hand gripper for direct push or
 pull
 279 ...Centrifugal separator
 280 ...Tube sleeve or ferrule
 applying or removing
 281Thread-tapping grip
 281.1 .With work-holder for assembly
 281.2 ..For assembling a luminescent
 mantle
 281.3 ..And assembling press (e.g.,
 truss assembling means, etc.)
 281.4 ..Having means to permit support
 movement while work is thereon
 281.5 .Including means to relatively
 position plural work parts
 281.6 .Work-supported apparatus
 282 .Tube, sleeve or ferrule
 283 .Work gripper, anvil, or element
 283.5 .By deforming
 284 **MISCELLANEOUS APPARATUS**

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